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D2021-101 Job Sheet 189600



Part No: D2021-101

Job Qty: 20 pcs

Part Name: Eyebolt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/28/19

Job Tracking No:

Due Date: 2/15/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV N/A IPP Rev:A New Issue 06-05-31 JLM

Ship Via:

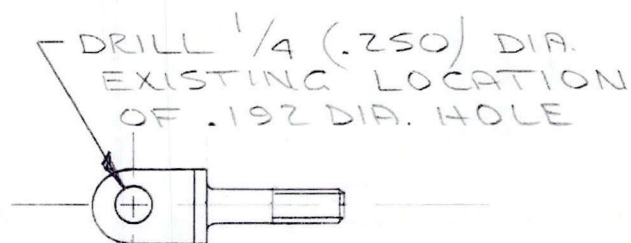
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	20 pcs	2/15/19		0.00	1.32	Small Fab - 1		58 JAN 31 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	20 pcs	2/15/19		0.00	0.00	QC 5 - 10		DAS 38 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	20 pcs	2/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
130 QC 21 - SA	20 pcs	2/15/19	0.00 0.00	QC 21 - SA - 21	DAS FEB 05 2019
				QC 21 - SA - 70	21 FEB 05 2019
Part Op 100 - 1-Drill as per Dwg 2-Deburr 3-Touch-up with epoxy primer per Dwg Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____) 130 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
AN43B-7A	Eyebolt	20 Ea (1 ea)	100-Small Fab - 1	5086643210 51465725	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	AN43B-7A	20	15	0	
Part Specifications					
Specifications could not be found.					

RELEASED
97/04/22 03



D2021-101

MAKE FROM AN 43B-7A EYEBOLT
TOUCH-UP HOLE I.D. WITH EPOXY PRIMER

D2021



REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		QTY. REQUIRED		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR			
DRAWN				BASIC CODE		DAIL DASH NO H/HEAD/NEAR SIDE F/HEAD/FAR SIDE		CONTRACT NO.		DATE		CLIENT		DART AERO ACCESSORIES INC					
APPROVED				D/C/SMPL D/C/HND OF SHEETS C/COUNTERSINK		LENGTH DASH NO W/SPOTWELD		DRAWN BRADLEY		DESIGN BRADLEY		STRESS		TITLE EYEBOLT		REV.			
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES				CHECKED		CODE		DNG. NO. D2021		SCALE 1/1		SHT OF			
		GENERAL		LIMITS				CLIENT											
		1. DIMENSIONS ARE IN INCHES 2. SURFACE FINISHNESS: 100 3. REMOVE SHARP EDGES 0.15 MAX 4. THREADS PER MIL. S. 2742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 2. ANGLES .XXX ± .010 3. PARALLELISM 1 W 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		B/MAS20410AD B/MAS20425AD													
REPORT ALL DISCREPANCIES — DO NOT SCALE																			

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S149721



Part: D2021-101

Job No: 189600

Serial No/Batch: S149721

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/31/19